

BSF

IS2

Size	TPI	L	L1	L2	D		Drill Size	Flute
3/16"	32	58.0	15.0	10.0	5.00	4.00	4.00	3
7/32"	28	62.0	13.0	13.0	5.60	4.50	4.60	3
1/4"	26	66.0	16.0	14.0	6.30	5.00	5.30	3
9/32"	26	66.0	17.0	13.0	7.10	5.60	6.00	3
5/16"	22	72.0	19.0	16.0	8.00	6.30	6.80	3
3/8"	20	80.0	23.0	16.0	10.00	8.00	8.30	3

IS3 & IS4

Size	TPI	L	L2	D		Drill Size	Flute
7/16"	18	85.0	17.0	8.00	6.30	9.70	3
1/2"	16	89.0	20.0	9.00	7.10	11.10	3
9/16"	16	95.0	20.0	11.20	9.00	12.70	4
5/8"	14	102.0	22.0	12.50	10.00	14.00	4
11/16"	14	112.0	25.0	14.00	11.20	15.50	4
3/4"	12	112.0	25.0	14.00	11.20	16.75	4
7/8"	11	118.0	25.0	16.00	12.50	19.75	4
1"	10	130.0	30.0	18.00	14.00	22.75	4
1.1/8"	9	138.0	32.0	20.00	16.00	25.50	6
1.1/4"	9	151.0	35.0	22.40	18.00	28.50	6
1.3/8"	8	162.0	40.0	25.00	20.00	31.50	6
1.1/2"	8	170.0	40.0	28.00	22.40	34.50	6
1.5/8"	8	170.0	40.0	28.00	22.40	37.70	6
1.3/4"	7	187.0	45.0	31.50	25.00	40.50	6
2"	7	200.0	48.0	35.50	28.00	46.80	6
3/16"	32	79.0	10.0	4.00	3.15	4.00	3
7/32"	28	84.0	12.0	4.00	3.15	4.60	3
1/4"	26	89.0	14.0	4.50	3.55	5.30	3
9/32"	26	89.0	14.0	5.60	4.50	6.00	3
5/16"	22	97.0	16.0	6.30	5.00	6.80	3
3/8"	20	108.0	17.0	8.00	6.30	8.30	3
7/16"	18	115.0	18.0	8.00	6.30	9.70	3
1/2"	16	119.0	20.0	9.00	7.10	11.10	3
9/16"	16	127.0	20.0	11.20	9.00	12.70	3
5/8"	14	137.0	22.0	12.50	10.00	14.00	3
11/16"	14	149.0	25.0	14.00	11.20	15.50	3
3/4"	12	149.0	25.0	14.00	11.20	16.75	3